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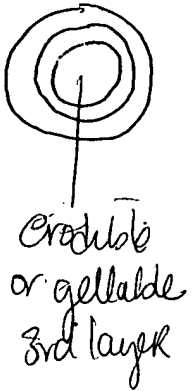
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Docket No.: 28069-602 NATL

Listing of Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

1. (Currently amended) ~~Therapeutic~~ A therapeutic system for ~~[[the]]~~ controlled release of one or more active ingredients, with previously programmed passage, ~~characterized by the fact that it comprises~~ said tablet comprising a nucleus constituted of comprising a three layered tablet which comprises two external layers and an internal third layer, wherein ~~of which~~ the two external layers vehicularise the one or more active ingredients ~~ingredient(s) whilst and the~~ internal third layer is constituted of comprises a polymeric barrier erodible or gelable in aqueous means, said tablet being completely coated by a film of polymeric material insoluble in aqueous fluids to form a film coating, on which have been carried out by laser one or more said film coating being impermeable to aqueous fluids and containing one or more laser-generated incisions delimiting an area of geometric shape and predetermined dimensions as a function of ~~[[the]]~~ desired release times of the one or more active ingredients; which it is desired to obtain, said, wherein release taking place of the one or more active ingredients occurs from the area of the nucleus underlying the surfaces of the film coating delimited by the incisions, said incisions delimiting a detachable portion of the film coating which are detached when the therapeutic system comes into contact with aqueous fluids.



2. (Currently amended) ~~The therapeutic~~ Therapeutic system according to claim 1, ~~in which~~ wherein the ~~coating~~ film coating is incised ~~[[only]]~~ in correspondence with only the first layer of the tablet. (~~nucleus~~).

3. (Currently amended) ~~The therapeutic~~ Therapeutic system according to claim 1, ~~in which~~ wherein the film coating is incised in correspondence ~~[[both]]~~ with both the first and the third ~~layer~~ layers of the tablet.

4. (Currently amended) ~~The therapeutic~~ Therapeutic system according to claim 2, ~~in which~~ wherein both the first and the third ~~layer~~ layers comprise the same active ingredient.

5. (Currently amended) ~~The therapeutic~~ Therapeutic system according to claim 2, ~~in which~~ wherein the first and the third ~~layer~~ layers comprise different active ingredients.

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6. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 3, ~~in which~~ wherein the first and the third ~~layer~~ layers comprise different active ingredients.
7. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the first and the third ~~layer~~ layers have an identical composition for the controlled release of the one or more active ingredients. ~~active ingredient.~~
8. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the first and the third ~~layer~~ layers have different compositions for the controlled release of the one or more active ingredients. ~~active ingredient.~~
9. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the area delimited by the incision(s) on the insoluble ~~coating~~ film coating has dimensions comprised of between 2 and 50% of the total area of the film coating.
10. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 9, ~~in which~~ wherein the area delimited by the incision(s) on the insoluble ~~coating~~ film coating ~~has is of~~ dimensions comprised of between 5 and 30% of the total area of the film coating.
11. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the first layer comprises one or more polymers ~~able to modulate the release of the active ingredient.~~
12. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 11, ~~in which~~ wherein said polymers ~~constitute~~ comprise between 1% and 90~~in~~ 90% of the weight of ~~said the first layer.~~
13. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 12, ~~in which~~ wherein said polymers ~~constitute~~ comprise between 5% and 60% ~~[[in]] of the weight of~~ said the first layer.
14. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the first layer comprises excipients ~~capable of accelerating to accelerate~~ the release of the one or more active ingredients. ~~active ingredient(s).~~

15. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 14, in ~~which~~ wherein said excipients are disintegrants or effervescent mixtures.
16. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the third layer comprises one or more polymers capable of modulating the release of the one or more active ingredients. ~~active ingredient(s)~~.
17. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 16, in ~~which~~ wherein said polymers ~~constitute~~ comprise between 1% and 90% in weight of said the third layer.
18. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 17, in ~~which~~ wherein said polymers ~~constitute~~ comprise between 5% and 60% ~~[[in]]~~ of the weight of said the third layer.
19. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the third layer comprises excipients ~~able~~ to accelerate the release of the one or more active ingredients. ~~active ingredient(s)~~.
20. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 19, in ~~which~~ wherein said excipients are disintegrants or effervescent mixtures.
21. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the second layer comprises one or more polymers selected from predominantly erodible polymers or ~~[[and]]~~ predominantly gelifiable polymers.
22. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 21, in ~~which~~ wherein said polymers ~~constitute~~ comprise between 5 and 90% ~~[[in]]~~ of the weight of said the second layer.
23. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 22, in ~~which~~ wherein said polymers ~~constitute~~ comprise from 30 to 90% ~~[[in]]~~ of the weight of said the second layer.

24. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein the said three layers each have a thickness ~~compri~~<sup>es</sup> of between 0.5 and 5 mm.

25. (Currently amended) The therapeutic ~~Therapeutic~~ system according to claim 1, ~~in which~~ wherein, on the insoluble polymeric film coating ~~film~~, a second gastroresistant and enterosoluble polymeric film coating ~~film~~ is applied.

26. (Currently amended) A process ~~Proeess~~ for the preparation of the therapeutic system according to claim 1, ~~eharacterized by the fact that~~ wherein the incision(s) on the film coating ~~film~~ are performed by the use of a laser beam.

27. (Currently amended) The process ~~Proeess~~ according to claim 26, ~~in which~~ wherein the incision(s) on the film coating ~~film~~ are performed with a CO<sub>2</sub> source laser device having an output of 20 W.